

How to find us



Recommended route

Leave motorway A72 at exit Chemnitz-Süd. Drive toward the city-centre. Turn right after abt. 1 km (1 st traffic lights) Follow the road toward Annaberg. Turn right after abt. 3.5 km toward Annaberg. After 300 m cross the main road (traffic lights) and go straight toward Europark Cross the railway track, pass Europark and after 300 m turn left into Germania Industrial Park. Follow the factory road and you'll find us after abt. 500 m. Parking facilities available.



Harald Liebers
Behälter-Apparatebau GmbH

Schulstraße 63, 09125 Chemnitz
Phone: +49 371 52345 - 0
Fax: +49 371 52345 - 29
www.liebers-behaelterbau.de
e-Mail: info@liebers-behaelterbau.de

Quality is the strongest bond.

HARALD LIEBERS
BEHÄLTER - APPARATEBAU GmbH

VESSEL AND APPARATUS CONSTRUCTION - STEEL STRUCTURES - ENGINEERING



QMS ISO 9001 : 2008

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- planning
- construction
- manufacture

The Company Harald Liebers
Behälter - Apparatebau GmbH

- Foundation in March 1998
- Production area: 15000 m²
- Separated manufacture of "black and white goods"
- Workshop for special materials
- Technical know-how
- Quality management

Our product range comprises:

- Design and fabrication of:
Shell-and-tube heat exchangers, agitator vessels, high-vacuum enclosures, distilling heads, columns, autoclaves, storage vessels, receivers, silos, tanks, dusters, steam and heat accumulators, steam distributors, collecting vats, air preheaters, casings for pumps and fittings, steel structures, thermal water treatment plants (feed water tanks, de-aerator, condensate tanks, incl. piping / fittings etc.)
- All kinds of special-type constructions:
Special frames, geometrical shapes, Y-elements, conveyor chutes, hoppers, troughs, and asymmetrical cones and adapters, struts, etc.
- Prompt and easy supply of individual components for your manufacture and assembly processes
- Engineering: AutoCAD/Inventor 2009



Our technical profile

Fabrication of vessels and apparatuses

- Weights up to 120 t
- Diameters up to 5 metres
- Length of components up to 60 metres
- Manufacture of small-sized vessels

Processed materials

- Carbon steels
- Stainless steels
- Aluminium
- Nickel-basic steels
- Clad steels
- Combined materials

Certifications

- QMS ISO 9001:2008
- ASME U/U2/S/R-stamp
- ML China stamp pressure vessels
- AD 2000/HP 0
- PED 97/23/EG
- TÜV - module A1/H1
- TRD 100/201
- TRR 100
- Spezialized company § 19 I WHG
- DIN EN ISO 3834-3
- Manufacturer qualification DIN 18800-7 class E
- NDT-Certificate acc. to EN 473

Surface finish

- Blasting
- Grinding
- Polishing
- Pickling
- Passivating
- Painting
- Rubber lining

Further jobs of our work program

- Complete assemblies
- Machine construction
- Repairs

Workshop equipment and facilities

- CNC flame cutting plant
- CNC plasma cutting plant
- Tube burning plant
- Lathes
- Boring mill
- 3 and 4-roller bending machines
- Tube bending machines
- Shape bending machine
- Punching machine
- Drilling and milling machines
- Sawing plants 4 metres
- Edging machine
- 250-ton press
- Welding process: SAW, GMAW, MAGW, GTAW, SMAW



Management Service

